Viega Press Systems

MAKING PERFECT CONNECTIONS SINCE 1989
Secure, proven solutions for joining pipe

You can’t buy trust. Trust is something you earn after years and years of proven performance and that’s what Viega offers. Viega’s heritage of trustworthy system solutions has changed the industry and made pipe joining easier and better for tens of thousands of professionals around North America.

Viega ProPress and Viega MegaPress systems are suitable for virtually any type of project, whether industrial, marine, commercial or residential for both new and retrofit installations. Viega ProPress fittings are available in copper and stainless steel. Viega MegaPress in carbon steel is the first press system for black iron pipe that can be installed in both hydronic and gas applications.

The patented Viega Smart Connect feature is the only proven method in the industry to verify a secure pipe connection. Only genuine Viega fittings have the true Viega Smart Connect feature.

- More than 1,300 press fitting choices in multiple materials, including copper, stainless and carbon steel
- Make secure connections in less than seven seconds
- Save up to 60% on installation time
- System-matched tools and jaws available to make consistent connections
- More approved applications than any other press fitting system

“We had almost unlimited options in construction and connections. Viega ProPress allows us to extend the system and make additional tie-ins in the future. We were able to customize the whole system.”
Sabina Pryce-Jones, Generation Operations and Maintenance Specialist, JEA

“Weig ProPress is the cleanest system that you can install. When you get to the end of the project, flush the system and you’re clean.”
Jeff Wilson, Project Manager, Right Way Plumbing
Viega MegaPress Systems
CLEAN, SAFE, SECURE
BLACK IRON CONNECTIONS
The only carbon steel press fittings for black iron hydronic and gas systems

You can do more with the Viega MegaPress system. The first and only press fitting system for both hydronic and gas applications in black iron pipe, Viega MegaPress is flameless and eliminates heavy equipment and messy joining materials.

Viega MegaPress fittings can be installed while the system is live, which means you don’t need to shut a system down completely before making connections. Viega MegaPress is ideal for new installations or for integrating into existing systems.

Suitable for use with ASTM Schedule 5 to Schedule 40 black iron pipe, the Viega MegaPress system includes more than 200 different engineered fitting configurations ranging in size from ½” to 2”. So whether you’re putting in a hydronic water line or a fire protection system with Viega MegaPress or a natural gas line with Viega MegaPressG, you can install an innovative solution for black iron pipe.

Approved for more applications than any other carbon steel press fitting system, Viega MegaPress makes secure connections you can trust. Not only do you eliminate cleanup on the job with Viega MegaPress, you also reduce callbacks.

Innovative Viega press technology joins black iron pipe securely through the engineered design of the fittings and the use of the press tool. No more manual tightening is needed and that allows you to relax when the job is over, confident that every connection is secure.

“One of our jobs was going to be hugely labor intensive, spending days in a cramped workspace. But with Viega MegaPress I had two guys down there for six hours, and it was done. It was a huge benefit.”
Andrew Long, Commercial Foreman, Forbes Mechanical, Edmonton, AB

“Viega MegaPress fittings were a good choice for us. It’s really quick, really fast and — as we found out on this job — really reliable. We did 1,000 joints and didn’t have any problems out of any of them.”
Derrick Geis, Project Manager, Houston Elementary, Mineral Wells, TX
SAVE TIME, LABOR AND CLEANUP WITH VIEGA MEGAPRESS

Ideal for industrial, commercial and residential applications, the Viega MegaPress system is easy to use, flameless and environmentally friendly. The system performs well in both new installations and retrofit projects. This new, innovative addition to Viega’s product line leaves no joining material buildup, exposed threads or tarnish, creating a clean, professional appearance.

With a black EPDM sealing element for the Viega MegaPress system or a yellow HNBR sealing element for Viega MegaPressG, the system provides maximum performance for both hydronic and gas applications.

Examples of approved applications

<table>
<thead>
<tr>
<th>Chilled water</th>
<th>Low-pressure steam</th>
<th>Diesel fuel</th>
<th>Engine oils</th>
<th>Argon</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressed air</td>
<td>Natural gas</td>
<td>Canola oil</td>
<td>Gear grease</td>
<td>Corgon</td>
</tr>
<tr>
<td>Fire protection</td>
<td>Vacuum lines</td>
<td>Palm oil</td>
<td>Hydraulic fluid</td>
<td>Carbon dioxide</td>
</tr>
<tr>
<td>Fuel oil</td>
<td>Fire protection</td>
<td>Sunflower oil</td>
<td>Transmission fluid</td>
<td></td>
</tr>
<tr>
<td>Hydronic heat</td>
<td>Acetone</td>
<td>Vegetable oils</td>
<td>Nitrogen</td>
<td></td>
</tr>
</tbody>
</table>

For more specific information on applications for Viega MegaPress, ask for Viega Technical Services at 800-976-9819. For a list of applications, please reference the chart on page 17.
Black iron fire protection you can count on

Viega MegaPress is UL and FM certified for fire protection applications in sizes ½” to 2”. As with other Viega press systems, Viega MegaPress fittings can be used in pre-fabricated assemblies, producing a straight, clean installation. And with the patented Viega Smart Connect feature, installers can verify that all fittings in pre-fabbed assemblies are secure.

Backed by a written warranty and approved for NFPA 13, 13D and 13R fire protection systems, Viega MegaPress can be installed in industrial applications or commercial projects like hotels and dorms. With Viega’s patented cold-press technology, installations in attics and tight corners are safer than with traditional joining methods. With no threading required, installers don’t need to carry heavy equipment or bother with metal shavings or cutting oils.

Viega MegaPress fittings provide a safe, clean, fast method for installing a fire protection system in industrial, commercial or residential projects. Viega MegaPress reduces the length of time a system must be shut down for tie-ins and makes new installations easy, providing security and complete peace of mind.
Viega ProPress Systems

FAST, SECURE CONNECTIONS
Viega ProPress – copper and stainless solutions

Imitation is the sincerest form of flattery but it doesn’t impress us. Viega was the first to offer press joining systems in North America, the first to offer a proven method to verify secure connections, the first to offer the same time-saving press technology in multiple materials. Viega ProPress systems have been imitated by other manufacturers but no one else can provide the same standard of performance.

Features and benefits

- Connections can be made wet or dry for quick repairs on existing systems
- More than 900 fittings in multiple configurations for copper and stainless
- Available in sizes ½” to 4”
- No need for burn permits or fire watches
- Makes secure connections in less than seven seconds
- Flameless press technology eliminates sweating, brazing and grooving
- Reliable Zero Lead solution with inherently lead-free material
- Backed by a written warranty
- Viega Smart Connect feature helps installers easily identify unpressed connections

All Viega ProPress fittings are designed with cylindrical pipe guides to keep the pipe straight and protect the sealing element during assembly. Fittings that do not have cylindrical pipe guides risk making an unsecured connection. Without the pipe guides, installers can damage the sealing element.

Viega fittings are pressed before, after and on top of the sealing element in a single step, which creates a permanent connection that is secure and proven to last.

The one and only

The Viega Smart Connect feature is designed directly into the fitting, so it provides a reliable identification method. On Viega ProPress fittings, the Viega Smart Connect feature is proven, so installers can be certain that a system is completely secure.

1. Identify an unpressed connection during pressure testing when water or air flows past the sealing element.

2. Use the press tool to press the fitting, making a permanent connection.

3. Viega ProPress connections are fast, flameless and secure.

The Viega Smart Connect feature should be tested at 15 to 85 psi when testing with water or .5 to 45 psi when testing with air. After ensuring that all connections have been correctly pressed, installers may increase the test pressure to full system test requirements.
THE ORIGINAL COPPER PRESS SOLUTION IS STILL THE BEST

Viega ProPress is the original copper press joining solution, introduced to North America in 1999. Viega ProPress is the proven solution for nearly any industrial, commercial or residential project. With three choices in sealing elements, Viega ProPress systems can be customized to suit nearly any application, from potable water to natural gas to solar systems.

Examples of approved applications

<table>
<thead>
<tr>
<th>Argon</th>
<th>Ethanol</th>
<th>Hydronic heating</th>
<th>Nitrogen</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon dioxide</td>
<td>Fire protection</td>
<td>Kerosene</td>
<td>Oxygen</td>
</tr>
<tr>
<td>Chilled water</td>
<td>Fuel oil</td>
<td>Low-pressure steam</td>
<td>Potable water</td>
</tr>
<tr>
<td>Compressed air</td>
<td>Gray water</td>
<td>Lube oil</td>
<td>Propane</td>
</tr>
<tr>
<td>Cooling water</td>
<td>Hydrogen</td>
<td>Natural gas</td>
<td>Vacuum</td>
</tr>
</tbody>
</table>

For more specific information on applications for Viega ProPress for copper, ask for Viega Technical Services at 800-976-9819.
Introducing Viega ProPress ball valves for Zero Lead

Viega’s new ball valves for Zero Lead set a high standard for manufacturing systems intended for potable water applications. Viega ProPress ball valves are manufactured from a material specifically designed for lead-free press systems.

Made from our unique silicon-bronze alloy, engineered for press technology, these ball valves provide the same quality, reliability and performance as all Viega press fittings. The patented Viega Smart Connect feature helps installers easily identify unpressed fittings during pressure testing.

By adding two new ball valve configurations to the existing line, P x FPT and P x Hose thread, Viega offers a solution to suit nearly any need. Installers even have a choice of stems in the existing P x P configuration ball valve, either Eco Brass® or stainless steel.

The 316 stainless steel ball featured in each of these new ball valves comes standard, not as an upgrade. With a forged body and double-stem seal, you can rely on Viega ProPress systems to perform beyond your expectations.

Choose the valve that works for you

- Available in varying sizes from ½” to 2”
- Four configurations available: P x P, P x P with stainless steel stem, P x FPT and P x Hose thread
- Standard 316 stainless steel ball
- Zero Lead bronze body and press connections
- Certified to ASME A112.4.14-2004 and NSF-61G
COMPLETE STAINLESS SOLUTIONS FOR NEARLY ANY APPLICATION

Viega ProPress for stainless is engineered for harsh industrial environments where the piping systems may come into contact with corrosive cleaning liquids. Available in two grades of stainless steel, 304 and 316, Viega ProPress provides reliable performance, whether you need 316 stainless for a potable water line or 304 stainless for a corrosive chemical line.

Examples of approved applications

<table>
<thead>
<tr>
<th>Acetone</th>
<th>Compressed air</th>
<th>Hydrogen</th>
<th>Oxygen (non-medical)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetylene</td>
<td>Condensate</td>
<td>Hydronic heating</td>
<td>Potable water</td>
</tr>
<tr>
<td>Acids</td>
<td>Deionized water</td>
<td>Isopropyl alcohol</td>
<td>RO water</td>
</tr>
<tr>
<td>Ammonia</td>
<td>Diesel fuel</td>
<td>Kerosene</td>
<td>Sludge</td>
</tr>
<tr>
<td>Argon</td>
<td>Dust control water</td>
<td>Low-pressure steam</td>
<td>Steam condensate</td>
</tr>
<tr>
<td>Caustic vent piping</td>
<td>Ethanol</td>
<td>Lube oils</td>
<td>Toluene</td>
</tr>
<tr>
<td>Chemical process lines</td>
<td>Fuel oil</td>
<td>Methanol</td>
<td>Urea</td>
</tr>
<tr>
<td>Chilled water</td>
<td>Gray water</td>
<td>Nitrogen</td>
<td>Vacuum (to 29.2 in. Hg)</td>
</tr>
</tbody>
</table>

For more specific information on applications for Viega ProPress for stainless, ask for Viega Technical Services at 800-976-9819.
Reduce downtime and increase reliability in harsh environments

Viega stainless steel pipe and fittings are well suited for wash down environments, allowing most chemical cleaners to sanitize every surface without compromising the integrity of the pipe or fittings. With multiple configurations like transitions and adapters, Viega ProPress for stainless allows versatility in every application, whether the entire installation is new or only sections are being repaired. Viega press connections can be made with no shutdowns, which minimizes costly downtime.

- More than 600 stainless fittings in multiple configurations
- Available in sizes ½" to 4"
- Flameless press technology eliminates welding
- NSF approval on 316 stainless for drinking water applications
- Pipe, valves and fittings available in 316 stainless
- Pipe and fittings available in 304 stainless
- Backed by a written warranty
- Viega Smart Connect feature helps installers easily identify unpressed connections

“Our customer saved on costs by having fewer hours of labor and using cost-effective stainless, but they will also save on future maintenance costs by using Viega ProPress because it allows repair work to be completed with little or no downtime. The first time I shut down a line on a Viega ProPress system, I was sold.”

Mike Wells, Project Superintendent, the Nelson Stark Company

“Welding for this project was cost- and time-prohibitive. Viega ProPress for stainless just made sense. Due in part to using Viega ProPress, we actually returned almost 20% of the project budget, which is rare for capital improvement projects without decreasing scope. Viega ProPress is just quality at its best.”

Sabina Pryce-Jones, Generation Operations and Maintenance Specialist, JEA
Viega System Solutions

VERSATILITY FOR ANY PROJECT

Porsche Design Tower
Sunny Isles Beach, FL
1. **Porsche Design Tower**  
   **Location:** Sunny Isles Beach, FL  
   **Contractor:** Olympia Plumbing  
   **Installed:** Viega ProPress in ½” to 4” copper for the domestic and potable water and Viega MegaPressG in ½” to 2” for gas  
   From the beginning with the engineering firm, to the experience contractors already had using the system, the 650-foot Porsche Design Tower is an example of how seamlessly a project can run from conception to completion.

2. **Tobey Building**  
   **Location:** Concord, NH  
   **Contractor:** SAM Mechanical Services  
   **Installed:** Viega MegaPress for chilled water  
   The industrial-style Tobey Building on the New Hampshire Hospital campus was renovated and now has one of the most state-of-the-art HVAC systems in the U.S.

3. **Founders Brewing Co.**  
   **Location:** Grand Rapids, MI  
   **Contractor:** In-house maintenance  
   **Installed:** Viega ProPress for 304 stainless for installation of hot and cold process water, compressed air, CO2 and chemical disinfecting lines  
   With the completion of a $45 million expansion, Founders encompasses an entire city block and boasts the production space necessary to keep up with the increasing demand for its award-winning beers.

4. **Soldier Field**  
   **Location:** Chicago, IL  
   **Contractor:** Hill Mechanical Corp.  
   **Installed:** 27,000 linear feet of ½” to 4” copper joined with Viega ProPress fittings  
   Hill Mechanical Corp. undertook a 20-month renovation project to update Soldier Field’s mechanical systems and add more amenities.

“WE SAW HOW WELL VIEGA PRESS TECHNOLOGY WAS ACCEPTED. ALL OUR CONTRACTORS STARTED SUBMITTING IT FOR USE.”  
-Mike Torrey, Plumbing Department Head, Steven Feller P.E., PL, Ft. Lauderdale, FL
Solutions that exceed your expectations

Viega ProPress and Viega MegaPress fittings have been tested to the strictest standards in North America. Viega ProPress in copper and in two grades of stainless steel, 304 and 316, is suitable for nearly any application, from potable water in commercial projects to corrosive chemicals in industrial projects. Viega MegaPress is the only press fitting system for black iron pipe that can be installed in both hydronic and gas applications, industrial, commercial or residential.

Approvals and Certificates for North America

- ASTM A240
- ASTM A312
- ASTM A403
- ASTM A554
- CRN – Canadian Registration Number
- ASME B31.1
- ASME B31.3
- ASME B31.9
- UL
- NSF-61 Annex-G
- Zero Lead Components
- FM
- American Bureau of Shipping

Viega ProPress and Viega MegaPress fitting systems are also compliant with the following:

- ICC International Plumbing Code
- UPC Uniform Plumbing Code
- Uniform Mechanical Code
- PHCC National Standard Plumbing Code

Contact your local Viega district manager for details on local approvals.

Versatile options to choose from

With a variety of sealing elements, Viega ProPress systems are approved for more applications than any other press system, ranging from potable water to corrosive chemicals.

A proven pipe joining method used around the world, Viega ProPress technology increases the benefits to installers and specifying engineers.

Viega ProPress fittings are available with EPDM, HNBR and FKM sealing elements. Viega MegaPress fittings are available with EPDM and HNBR sealing elements.
<table>
<thead>
<tr>
<th></th>
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<tbody>
<tr>
<td></td>
<td>Comments</td>
<td>Pressure</td>
<td>Temperature</td>
<td>FKM</td>
<td>EPDM</td>
<td>EPDM</td>
<td>HNBR</td>
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<tr>
<td>Fluids/Water</td>
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</tr>
<tr>
<td>Hot and Cold Potable Water</td>
<td></td>
<td>200 PSI</td>
<td>32°F-250°F</td>
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<td>✓</td>
<td></td>
<td></td>
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<tr>
<td>Rainwater/Gray Water</td>
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<td>✓</td>
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<td>Ethylene Glycol / Propylene Glycol</td>
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<td>✓</td>
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<td>Ethylene Glycol / Propylene Glycol</td>
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<td>✓</td>
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<tr>
<td>Cooling Water</td>
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<td>248°F</td>
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<td>100°F</td>
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<td>Fuel, Oil and Lubricant</td>
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<td>Heating</td>
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<tr>
<td>Fuel Oil</td>
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<td>125 PSI</td>
<td>Note 3</td>
<td>✓</td>
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<td></td>
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<tr>
<td>Diesel Fuel</td>
<td></td>
<td>125 PSI</td>
<td>Note 3</td>
<td>✓</td>
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<td></td>
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<tr>
<td>Ethanol</td>
<td>Pure Grain Alcohol</td>
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<tr>
<td>Propane</td>
<td>Compliant with CSA LC4</td>
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<td>-40°F-180°F</td>
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<td></td>
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<td></td>
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<tr>
<td>Butane</td>
<td>Compliant with CSA LC4</td>
<td>125 PSI</td>
<td>-40°F-180°F</td>
<td>✓</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Kerosene</td>
<td>Note 3</td>
<td>200 PSI</td>
<td>68°F</td>
<td>✓</td>
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<tr>
<td>Lube Oil</td>
<td>Petroleum Based</td>
<td>200 PSI</td>
<td>Note 3</td>
<td>✓</td>
<td></td>
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<td></td>
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<tr>
<td>Gases</td>
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<tr>
<td>Compressed Air</td>
<td>Less than 25mg/m³ oil content</td>
<td>200 PSI</td>
<td>Note 3</td>
<td>✓</td>
<td>✓</td>
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<td></td>
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<tr>
<td>Compressed Air</td>
<td>More than 25mg/m³ oil content</td>
<td>200 PSI</td>
<td>Note 3</td>
<td>✓</td>
<td>✓</td>
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<tr>
<td>Natural Gas</td>
<td>Compliant with CSA LC4</td>
<td>125 PSI</td>
<td>-40°F-180°F</td>
<td>✓</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxygen - O₂ (nonmedical)</td>
<td>Keep oil and fat free / non-liquid O₂</td>
<td>140 PSI</td>
<td>Up to 140°F</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td></td>
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<tr>
<td>Nitrogen - N₂</td>
<td>Note 3</td>
<td>200 PSI</td>
<td></td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td></td>
</tr>
<tr>
<td>Carbon Dioxide - CO₂</td>
<td>Note 3</td>
<td>200 PSI</td>
<td></td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
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<tr>
<td>Ammonia</td>
<td>Anhydrous</td>
<td>200 PSI</td>
<td>122°F</td>
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<tr>
<td>Acetylene</td>
<td></td>
<td>200 PSI</td>
<td>85°F</td>
<td>✓</td>
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<tr>
<td>Argon</td>
<td>Welding Use</td>
<td>200 PSI</td>
<td>Ambient</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td></td>
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<tr>
<td>Hydrogen - H₂</td>
<td></td>
<td>125 PSI</td>
<td>0°F-250°F</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td></td>
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<tr>
<td>Vacuum</td>
<td></td>
<td>29.2 in Hg</td>
<td>Note 3</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td></td>
</tr>
</tbody>
</table>

1. All systems are recommended to be clearly labeled with the fluid or gas being conveyed. For further information please consult Viega Technical Services.

2. All Viega systems must be used with the manufacturer's recommended sealing element. Contact your local Viega representative or Viega Technical Services for application temperature, pressure and concentration limits.

3. System pressure and temperature ranges depend on sealing element.
Viega provides complete systems that work together with consistent, reliable excellence. Whether you are installing a potable water system or specifying a corrosive chemical line, Viega offers a system solution that is engineered and easy to install. In every circumstance, for nearly every application, Viega has the innovative solution you need to do your job right the first time. With proven quality, time-tested efficiency and personalized service, Viega is your solution.

Viega is the only manufacturer with press systems in multiple pipe joining materials. Viega ProPress for copper and stainless and Viega MegaPress for black iron help reduce installation time up to 60% and are approved for use in the largest range of applications. Viega press systems offer the patented Viega Smart Connect feature, the only proven pressed fitting detection method on the market, so you can trust that connections are secure.

Viega offers the most complete potable water plumbing systems in North America. With the first press fittings for PEX, the innovative Viega ManaBloc homerun plumbing system and PEX tubing with the highest chlorine and UV protection ratings in the industry, Viega provides premium options for your next plumbing project. Made in the USA and designed to save energy, Viega PEX solutions reduce the potential for leaks and increase confidence and peace of mind.

Viega heating and cooling systems are highly engineered to be user friendly. From start to finish, Viega ProRadiant systems offer the highest-quality, most complete radiant heating solutions in the industry. With ViegaPEX Barrier tubing, manifolds, controls and innovative systems, Viega provides everything you need to specify or install radiant heating, cooling or snow melting projects. And with personalized design service and on-site field support, you can get the assistance you need to stay on schedule.
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Zero Lead identifies Viega products meeting the lead-free requirements of NSF 61-G through testing under NSF/ANSI 372 (20% or less maximum weighted average lead content).

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